**OLI PAN/CRAKSHAFT/CYLINDER BARREL**

*PISTON RINGS*
- **TOP RING (CHROME FACE)**
- **SECOND RING (BLACK FACE)**
- **OIL RING (COMBINATION RINGS)**

*PISTON PIN CLIP (2)*
- **REASSEMBLY:** Do not align the end gap of the clip with the cutout in the piston pin bore.

*PISTON PIN CLIP (2)*

**28 x 41.25 x 6 mm OIL SEAL**

**(Apply grease to the oil seal lips.)**

**OIL PAN ASSEMBLY**
- **8 x 20 mm DOWEL PIN (2)**
- **CRANKSHAFT**
  - **INSTALLATION:** Be careful not to damage the oil seal. After installation, clean the crankshaft taper surface.

**CRANKshaft**
- **INSTALLATION:** Install with the model mark and connecting rod long end to the right side of the cylinder.

**PISTON ASSEMBLY**
- **INSTALLATION:** Install within 10 minutes after applying the liquid gasket.

**LIQUID GASKET APPLICATION AREA**

(Without oil seal lips.)

**OIL PAN CRANKSHAFT CYLINDER BARREL**

(With oil seal lips.)

**25.4 x 62 x 6 mm OIL SEAL**

(Apply grease to the oil seal lips.)

**6.8 x 1.9 mm O-RING**

**DO NOT USE.**

**PISTON PIN CLIP (2)**

**REASSEMBLY:** Do not align the end gap of the clip with the cutout in the piston pin bore.

**25.4 x 62 x 6 mm OIL SEAL**

(Apply grease to the oil seal lips.)

**CRANKSHAFT**

**Cylinder head cover viewed from rack side:**

<View from PTO SIDE: CAM PULLEY>

**CAM PULLEY**

**CAM PULLEY**

**CAM PULLEY STRAP**

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